



NOTES:
 PARTS MUST BE ROHS COMPLIANT
 PARTS MUST BE FREE OF SHARP EDGES
 PARTS MUST BE CLEAN AND FREE OF OIL AND DEBRIS
 ALL UNSPECIFIED GEOMETRY \approx 1mm BASED ON 3D MODEL

REVISION HISTORY

REV	DATE	INIT	NOTES
IR	5/9/2017	BJB	
REV A	5/16/2017	BJB	CHANGED OVERALL LENGTH
REV B	7/17/2017	BJB	Changed bolt hole size to 4.25mm
REV C	8/24/2017	BJB	Change bore size from 6.75mm to 7.00mm
REV D	11/20/2017	SAW	Hole locations, 3.6 widths, 1mm profile, R0.15 allowance
REV E	4/10/18	SAW	R0.15 now R1.6

DRAWN BY: BALDWIN	DATE: 5/16/2017
MATERIAL: 6061 ALUMINIUM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:	
DECIMALS .X \pm .75 .XX \pm .25 .XXX \pm .125 .XXXX \pm .050	ANGLES X \pm 1° 63
BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5	



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TITLE IDLER BLOCK			
SIZE A	DWG NO. PP-MP0172	REV. E	
SCALE 2:1	DO NOT SCALE DRAWING	SHEET 1 of 1	