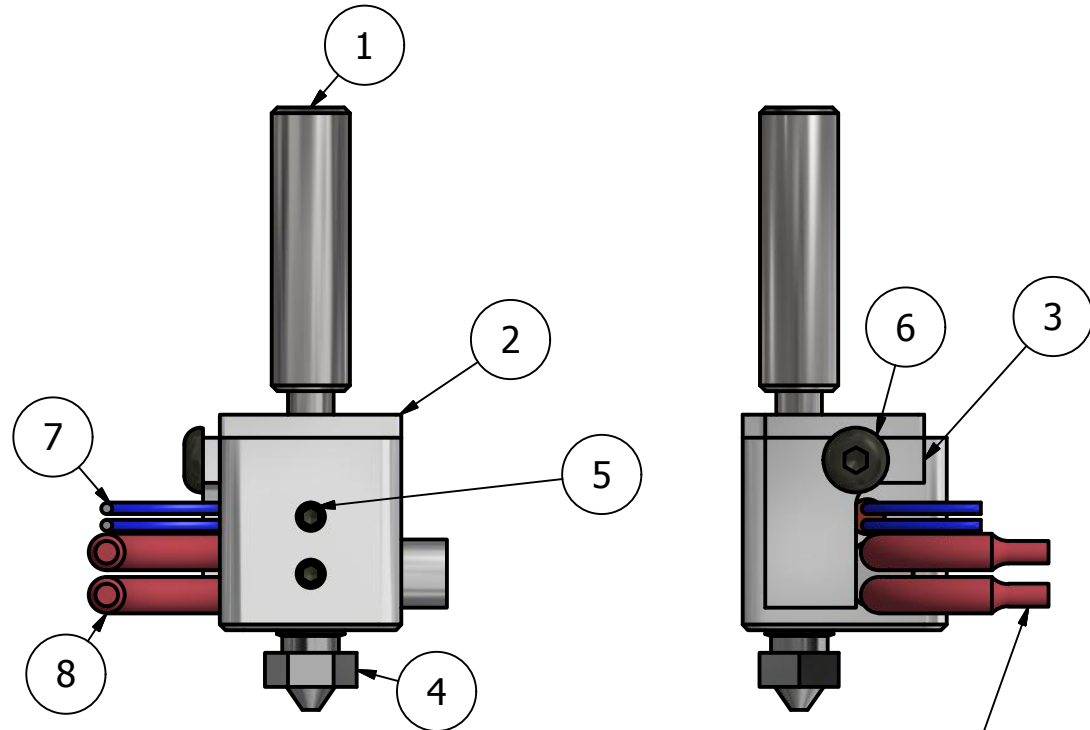


### Assembly Instructions

- Check if making an RH or LH variant (see next page for details).
- Screw heatbreak into heater block so that the break section is flush with the top of the block.
- Screw nozzle into heater block.
- Insert heater cartridge into hole and secure with grub screw.
- Insert sensor cartridge into hole and secure with grub screw.
- Place retention plate in orientation shown and secure with screw, ensure retention plate partially covers the heater and sensor holes.
- Conduct hot tightening cycle.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	First Release	26/07/2017	RY




Wires are for illustration only, orientation need not match drawing.

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Designed by RY	Checked by RY	Approved by RY	Date 26/07/2017	Date 26/07/2017
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 <b>E3D-ONLINE</b> your toolkit for everything 3D printing	Gunnison Hotside Assembly	
	CC-AO-GUN-AS	Edition 1

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	CC-AO-GUN-BREAK
2	1	CC-AO-SOME-BLOCK
3	1	CC-AO-SOME-RETENTION
4	1	VOLCANO-NOZZLE-300-0500
7	1	CC-AO-E-SEMITEC-50-MOLEX
8	1	E-HEATER-24V-25W
5	2	ISO 4029 - M3 x 4
6	1	ISO 7380 - M3 x 10