PP-MP0228: Top Rod Mount, Quiver

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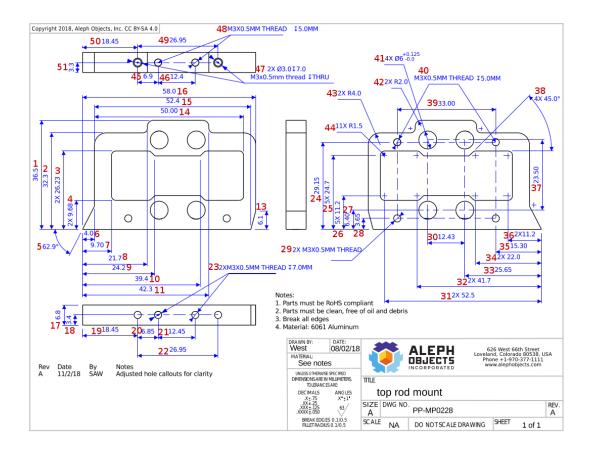


Figure 1: Schematic of PP-MP0228.

1 Dimensions



Figure 2: Dimension 42

We will be using a set of calipers to take all measurements for this part. Take note of the failures for dimension 41, I confirmed these were still passing by using a 6.12 pin gauge. Dimension 42 was double checked with a 6.12mm pin gauge when they seemed like they failed. The gauge could not fit into any of them it was deemed passable.

Item	Dimension	Tolerance	Mean	Fallout Rate
Dim19	18.45	± 0.25	18.34	3.91%
Dim22	26.95	± 0.25	26.80	37.49%
Dim27	6.40	± 0.25	6.41	0.0%
Dim30	12.43	± 0.25	12.44	1.21%
Dim37	23.50	± 0.25	23.53	0.0002%
Dim41	ø6	+0.125	6.07	11.58%
	20	-0.0	0.01	11.0070