

## AlephObjects.com

3D Printers, Parts, and Plastics

+1-970-377-1111

shop@alephobjects.com

626 West 66th Street

Loveland, Colorado 80538



### Service Bulletin

|                          |   |
|--------------------------|---|
| <b>Affected product:</b> | Budaschnozzle Hot Ends, version 2.0c  |
| <b>Effective date:</b>   | December 22 2014  |
| <b>Service issue:</b>    | When printing with PLA users may see visible plastic on the threading of the hot end. |

#### Indication:

Some users have reported leaking on the threading of the Budaschnozzle 2.0c hot end when printing with PLA. Leaking may be occurring from the PEEK insulator, from above the heater block or from the nozzle.

#### Corrective Action:

Add extra PTFE tape on the threaded extension after cleaning the threads- typically a length of 100mm is recommended. Try one of the three solutions at:

<https://www.lulzbot.com/support/budaschnozzle-20-pla-solution> or submit the hot end for an exchange by contacting the Support team at [Support@LulzBot.com](mailto:Support@LulzBot.com).